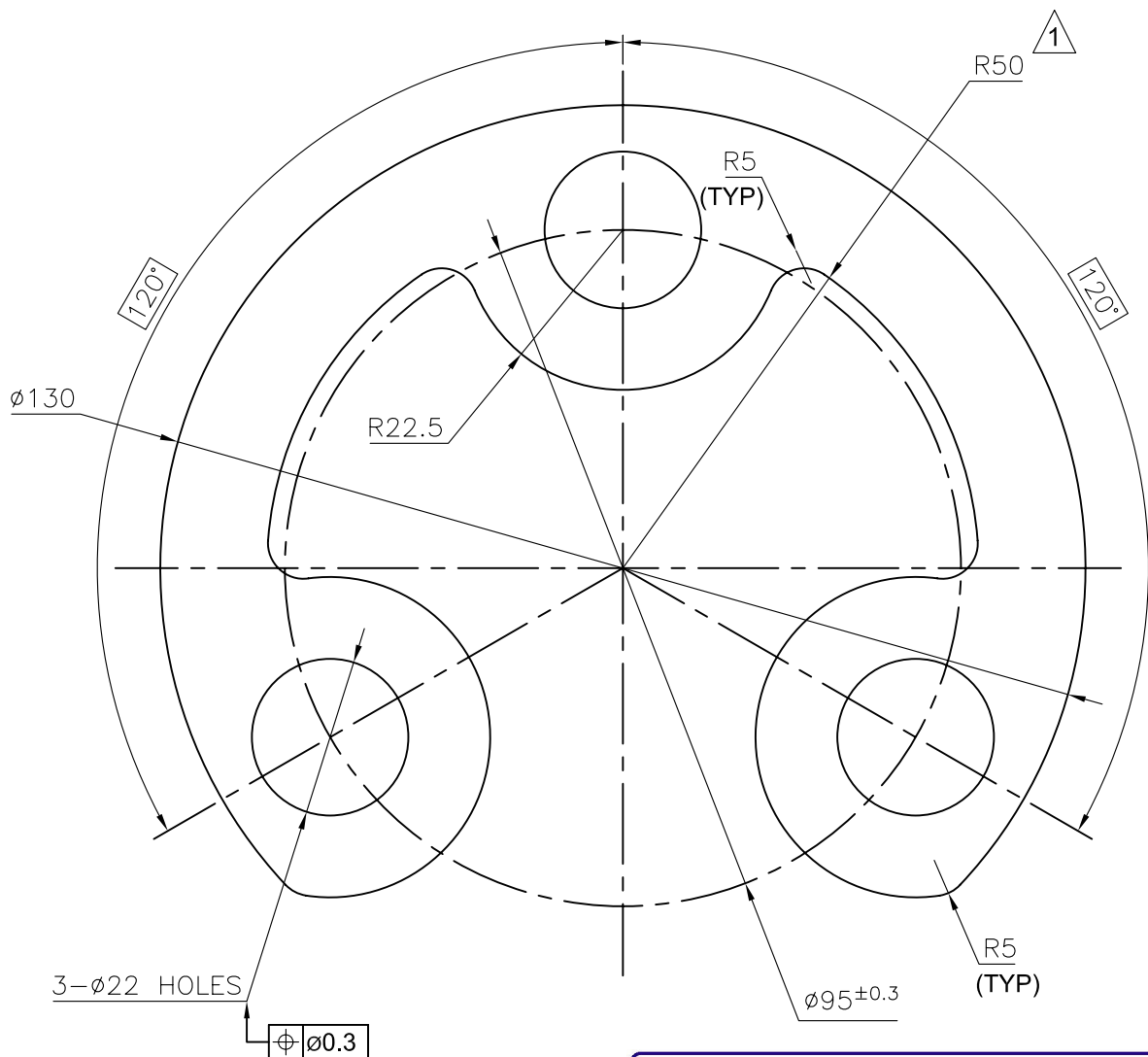



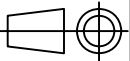
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227	
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.	PROTO/PILOT/PRODUCTION
QUALITY OF WELD JOINTS REF, ISO:5817	



UN CONTROLLED COPY

NOTE

- PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

		C100603100				Ø130x1THK.				IS: 513-94, Gr.-O										
SL No.	QTY	DRG. / STOCK No.				DESCRIPTION				SIZE		COMPANY.STD/IS.STD		Wt.Kg						
		DETAIL PARTS						MATERIAL												
						PRODUCT METRO BOGIE														
									SURFACE TREATMENT											
									APPROVED				JP	30.4.08						
									CHECKED				KSRR	29.4.08						
									DRAWN				ILYAS	17.4.08						
<div><div>X1</div><div>1</div></div>	DIMN. R50 WAS R58.5				23.6.12	ILYAS		1	909-81012	909	REF DRG									
	ECN No. 90900268							1	909-81011	909	SCALE 1:1									
ALT	CHANGES / ECN No.				DATE	BY	CKD	APP	QTY	NEXT ASSY				MODEL	SCALE 1:1			SHEET OF	Wt (Kg)	0.036
BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075											TITLE WASHER, LOCKING				DRG No. 909-81141				ALT	<div><div>1</div></div>

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												



BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

WASHER, LOCKING

909-81141